10/ 42, 44/ Saxy #+ 1

Abstract

A method for manufacturing side fold sacks from a flat
lying segment of a web of plastic tubular film provided with side
folds. According to the method, the bottom end of the segment is
provided in such a manner with a staggered cut or a staggered
detachment along a perforation that a staggered portion is formed
in which the rear wall projects beyond the front wall. Adhesive
is applied to the staggered portion up to the area of a fold
line, which is located adjacent the edge of the front wall that
has been cut free. The staggered portion is then folded over the
fold line and adhered onto the front wall to seal the bottom end
of the side fold sack.

Serial No.: 10/062,461

Atty. Docket No.: P67521US0

IN THE ABSTRACT:

Applicant has provided herewith a replacement abstract on a separate sheet. The original abstract has been amended as follows:

--Abstract

To manufacture A method for manufacturing side fold sacks from a flat lying segment of a web of plastic tubular film, provided with side folds. According to the method, one the bottom end of the segment is provided in such a manner with a staggered cut or a staggered detachment along a perforation that in a staggered portion is formed in which a top view of the stagger the rear wall projects beyond the front wall. Then the stagger is provided with an application of adhesive as far as into Adhesive is applied to the staggered portion up to the area of a fold line, which is located in the area of adjacent the edge of the front wall that has been cut free. Then the stagger The staggered portion is then folded over the fold line and adhered edge onto the front wall to seal the bottom end of the side fold sack.--